

TECHNOMELT SUPRA 325 HT

January 2021

PRODUCT DESCRIPTION

TECHNOMELT SUPRA 325 HT provides the following product characteristics:

Technology	Polyolefin
Product Type	Hotmelt
Application	Packaging Industry
Appearance	White, Granules

Application Areas

- Wrap-around cases
- Tray forming
- Folding Boxes
- Bonding of materials with difficult-to-bond surfaces, e. g. lacquers, polymer coatings
- Suitable for deep-freeze packaging

Product Properties

- High-quality synthetic hotmelt adhesive
- Excellent processing and bonding characteristics
- Very high adhesion on difficult substrates
- High hot tack
- Very good cold flexibility
- High mileage characteristics

Technical Data

TECHNOMELT SUPRA 325 HT:

Viscosity, Brookfield - 160 °C, mPas	1,800 to 2,600
Softening Point, Ring & Ball, °C	83 to 93

Performance Properties

Setting Time	slow
Open Time	long

DIRECTIONS OF USE

Preliminary Statement

Prior to application it is necessary to read the **Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Application

Application method:

- nozzle
- wheel
- plunger

Working Temperature

Recommended working temperature: 160 to 190 °C

Cleaning

For the cleaning of melting tanks and application systems, we recommend the use of our HOTMELT CLEANER Q 1924.

For the cold cleaning of surface soiling on application equipment, conveyor belts or other machine parts, TECHNOMELT CLEANER MELT-O-CLEAN can be applied. During use, please follow the safety instructions.

Handling Information

Due to the variety of substrates available, adhesion of materials can be very different. Therefore pre-tests should be carried out. See also "General Instructions for the Application of Hotmelts".

STORAGE

When stored in a dry and cool place in the original unopened containers shelf life is as follows.

Shelf life:

Shelf-life (in unopened original packaging), 24 months

Classification

Please refer to the corresponding **safety data sheets** for details on:

Hazardous Information
Transport Regulations
Safety Regulations



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