

TECHNOMELT 2600

April 2021

PRODUCT DESCRIPTION

TECHNOMELT 2600 provides the following product characteristics:

Technology	EVA
Product Type	Hotmelt
Application	Packaging Industry
Appearance	Yellow, pale, solid

Application Areas

- End of line packaging
- Carton erection and sealing
- Sack manufacture
- Not suitable for deep freeze packaging except on easy to bond boards

Product Properties

- Fast setting
- High heat resistance
- Clean running

Technical Data

TECHNOMELT 2600:

Viscosity, Brookfield - Thermosel, mPa.s :

Spindle 9, speed 20 rpm	
at 140 °C	2,100
at 160 °C	1,150
at 180 °C	800

Performance Properties

Open Time	short
Setting Time	fast
Heat Stability	excellent
Hot Tack	high

Compliance with food packaging regulations

Under specific conditions, TECHNOMELT 2600 is suitable for the manufacture of food packaging materials under the applicable FDA, EC-provisions and/or BfR recommendations.

A food contact statement with further details is available on request.

The responsibility for compliance with the specific conditions is with the converter and not with the adhesive supplier.

DIRECTIONS OF USE

Preliminary Statement

Prior to application it is necessary to read the **Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Application

Application method:

- wheel
- nozzle
- brush

Working Temperature

Recommended working temperature: 160 to 180 °C

Cleaning

For the cleaning of melting tanks and application systems, we recommend the use of our HOTMELT CLEANER Q 1924.

For the cold cleaning of surface soiling on application equipment, conveyor belts or other machine parts, TECHNOMELT CLEANER MELT-O-CLEAN can be applied. During use, please follow the safety instructions.

Handling Information

Due to the variety of substrates available, adhesion of materials can be very different. Therefore pre-tests should be carried out. See also "General Instructions for the Application of Hotmelts".

STORAGE

Rotate stock, using oldest material first.

Do not mix with other adhesives.

Keep containers upright and closed to prevent contamination.

Protect from freezing.

Optimum storage temperature: 10 to 30°C

When stored in a dry and cool place in the original unopened containers shelf life is as follows.

Shelf life:

Shelf-life (in unopened original packaging), months 24

Classification

Please refer to the corresponding **safety data sheets** for details on:

Hazardous Information

Transport Regulations

Safety Regulations



ADDITIONAL INFORMATION

Disclaimer

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product. Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

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Reference 0.1