

## TECHNOMELT EM 322

Known as Euromelt 322  
March 2019

### PRODUCT DESCRIPTION

TECHNOMELT EM 322 provides the following product characteristics:

<b>Technology</b>	Hotmelt
<b>Product Type</b>	Synthetic Hotmelt
<b>Application</b>	Graphic Industry
<b>Appearance</b>	colourless to bright yellow clear to turbid

### Application Areas

- Attachment of cards and samples into magazines or something similar which can be taken off without substrate failure
- Antislip hotmelt for palletizing

### Product Properties

TECHNOMELT EM 322 is a hotmelt with good bonding properties to various materials. The adhesion to paper is reduced therefore TECHNOMELT EM 322 is especially suitable for attachment of samples into magazines and for pallet securing.

#### Remark:

Especially bondings made with TECHNOMELT EM 322 may show staining in the glued area due to the migration of residual mineral oils of the offset printing particularly if stored at high temperatures.

### Technical Data

#### TECHNOMELT EM 322:

Viscosity, mPa.s Brookfield Thermosel, 160 °C, Spindle 27	2,400 to 3,300
Softening Point, °C	85 to 95

### DIRECTIONS OF USE

#### Preliminary Statement

Prior to application it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

#### Processing

TECHNOMELT EM 322 has good flowing properties provided the working temperature is exactly kept. The hotmelt possesses a heat stability suitable for permanent use. To avoid longer strain on temperature fill only the quantity into the applicator which can be used within 1 day.

Minor colour resp. transparency deviations may occur and are production bound and do not effect the product quality. See also "General Instructions for the Application of Hotmelts".

#### Application

Application method:

- nozzle

#### Working Temperature

Recommended working temperature: 150 to 170 °C

#### Cleaning

For the cleaning of melting tanks and application systems, we recommend the use of our Purmelt ME Cleaner.

For the cold cleaning of surface soilings on application equipment, conveyor belts or other machine parts, TECHNOMELT CLEANER MELT-O-CLEAN can be applied.

TECHNOMELT CLEANER MELT-O-CLEAN is based on natural resources and facilitates manual cleaning even in case of pronounced charring. Before using TECHNOMELT CLEANER MELT-O-CLEAN, its suitability for lacquered and synthetic coated surfaces should be tested.

During use, please follow the safety instructions.

#### Handling Information

Due to the variety of different materials available on the markets pre-tests should be carried out.

#### Storage:

Keep containers upright and closed to prevent contamination. Do not mix with other adhesives. When stored in a dry and cool place in the original unopened containers shelf life is as follows.

**Shelf life**

Shelf-life (in unopened original packaging), months	24
Frost-Sensitive	No

**Classification:**

Please refer to the corresponding **safety data sheets** for details on:

**Hazardous Information**  
**Transport Regulations**  
**Safety Regulations**

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The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

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## Reference 0.1

Henkel AG & Co. KGaA  
 40191 Düsseldorf, Germany  
 Phone: +49-211-797-0

Henkel Corporation  
 Bridgewater, NJ 08807, USA  
 Phone: +1-908-685-7000

Henkel Diadema  
 Diadema - SP, Brasil  
 Phone: +55-11-3205-8955

Henkel (China) Co.Ltd.  
 201203 Shanghai, China  
 Phone: +86-21-2891-8000

Henkel Jebel Ali FZCO  
 Dubai, UAE  
 Phone: +971-4-3893333