

## TECHNOMELT EM 349

December 2020

### PRODUCT DESCRIPTION

TECHNOMELT EM 349 provides the following product characteristics:

<b>Technology</b>	Synthetic Polymer
<b>Product Type</b>	Hotmelt
<b>Application</b>	Labeling
<b>Appearance</b>	Light brown, Chubs

### Application Areas

- Labeling of bottles, jars, tins and plastic cans with paper labels

### Product Properties

- Suitable for pick-up as well as overlap bonding
- Relatively long open time

### Technical Data

#### TECHNOMELT EM 349:

Viscosity, Brookfield - Thermosel, mPa.s 1,000 to 2,000  
150 °C, Spindle 27

Softening Point, Ring & Ball, °C 65 to 75

### Performance Properties

Open Time long

### DIRECTIONS OF USE

#### Preliminary Statement

Prior to application it is necessary to read the **Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

#### Application

Application method:

- roller
- segment
- nozzle

#### Working Temperature

Recommended working temperature: 130 to 160 °C

#### Cleaning

For the cleaning of melting tanks and application systems, we recommend the use of our HOTMELT CLEANER Q 1924.

For the cold cleaning of surface soiling on application equipment, conveyor belts or other machine parts, TECHNOMELT CLEANER MELT-O-CLEAN can be applied. During use, please follow the safety instructions.

#### Handling Information

Due to the variety of substrates available, adhesion of materials can be very different. Therefore pre-tests should be carried out. See also "General Instructions for the Application of Hotmelts".

#### Product Form

##### X-tra chubs

For this product we have dispensed with non-recyclable silicone paper packaging. Instead, the hotmelt adhesive is wrapped in a thin film. The film dissolves together with the hotmelt in the melting pot and is incorporated into the adhesive. The usual and required properties remain absolutely unaffected in this process. This innovative packaging solution avoids unwanted packaging waste and makes the handling easier.

#### STORAGE

When stored in a dry and cool place in the original unopened containers shelf life is as follows.

#### Shelf life:

Shelf-life (in unopened original packaging), 24 months



**Classification**

Please refer to the corresponding **safety data sheets** for details on:

**Hazardous Information****Transport Regulations****Safety Regulations****ADDITIONAL INFORMATION****Disclaimer**

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**Reference 0.1**

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