

LOCTITE ABLESTIK XCS 80255-1

December 2015

PRODUCT DESCRIPTION

LOCTITE ABLESTIK XCS 80255-1 provides the following product characteristics:

Technology	Silicone
Appearance	Silver
Cure	Heat cure
Product Benefits	<ul style="list-style-type: none"> • One component • High flexibility • Excellent electrical conductivity • High temperature performance • Pb-free alternative to solder • High electrical current carrying capability
Operating Temperature	-40 to 200°C
Application	Flexible, Electrically Conductive Adhesive
Filler Type	Silver

LOCTITE ABLESTIK XCS 80255-1 is a silicone based, electrically conductive adhesive. It is specially designed for applications where both high flexibility and excellent conductivity are required. LOCTITE ABLESTIK XCS 80255-1 is engineered to maintain its flexibility and conductivity at elevated temperatures, up to 200°C. This material is also recommended for use in mounting small components to a variety of interconnect substrates. LOCTITE ABLESTIK XCS 80255-1 can be dispensed with commonly used time-pressure and auger valve technology and can be applied by pin-transfer technology.

TYPICAL PROPERTIES OF UNCURED MATERIAL

Viscosity @ 25°C:	
Plate 2 cm @ Shear rate 15 s ⁻¹ , mPa·s (cP)	30,000
Increase after 48 hours @ RT, %	50
Density, g/cm ³	4.0
Shelf Life:	
@ -40°C, days	122
@ 25°C, days	2

TYPICAL CURING PERFORMANCE

Cure Schedule

- 1 hour @ 130°C or
- 35 minutes @ 140°C

The above cure profiles are guideline recommendations. Cure conditions (time and temperature) may vary based on customers' experience and their application requirements, as well as customer curing equipment, oven loading and actual oven temperatures.

TYPICAL PROPERTIES OF CURED MATERIAL ICP-4000

Physical Properties :

Elongation , 200µm film, 2 mm/minute,%	450
Young's Modulus@ 0°C:	
N/mm ²	75
(psi)	10,877
Coefficient of Thermal Expansion , ppm/°C	330
Glass Transition Temperature, Tan δ, °C	-45
Weight Loss during cure, %	0.87

Electrical Properties:

Volume Resistivity, ohms-cm	6×10 ⁻⁵
Electrical Current Carrying Capability, A/mm ²	70

TYPICAL PERFORMANCE OF CURED MATERIAL ICP-4000

Die Shear Strength :

2 X 2 mm (80 x 80 mil) Si to Ag Plated Cu L/F, grams	450
--	-----

GENERAL INFORMATION

For safe handling information on this product, consult the Safety Data Sheet, (SDS).

Not for product specifications

The technical data contained herein are intended as reference only. Please contact your local quality department for assistance and recommendations on specifications for this product.

THAWING:

1. After removing from the freezer, set the syringes to stand vertically while thawing.
2. DO NOT open the package before contents reach ambient temperature.
3. Any moisture that collects on the thawed package should be removed prior to opening the package.
4. Material is ready to use after 1 hour @ 25°C.
5. DO NOT re-freeze. Once thawed, the adhesive should not be re-frozen.

DIRECTIONS FOR USE

1. Packages removed from storage should be allowed to return to ambient temperature before use.
2. This material can be applied by hand, automatic dispense equipment or by stencil printing.
3. Clean or degrease all application surfaces with a suitable solvent.

STORAGE:

Store product in the unopened container in a dry location. Storage information may be indicated on the product container

labeling.

Optimal Storage : -40 °C

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Technical Service Center or Customer Service Representative.

Conversions

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$
 kV/mm $\times 25.4 = \text{V/mil}$
 mm / 25.4 = inches
 N $\times 0.225 = \text{lb}$
 N/mm $\times 5.71 = \text{lb/in}$
 psi $\times 145 = \text{N/mm}^2$
 MPa = N/mm²
 N·m $\times 8.851 = \text{lb}\cdot\text{in}$
 N·m $\times 0.738 = \text{lb}\cdot\text{ft}$
 N·mm $\times 0.142 = \text{oz}\cdot\text{in}$
 mPa·s = cP

Disclaimer

Note:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Belgium NV, Henkel Electronic Materials NV, Henkel Nederland BV, Henkel Technologies France SAS and Henkel France SA please additionally note the following:

In case Henkel would be nevertheless held liable, on whatever legal ground, Henkel's liability will in no event exceed the amount of the concerned delivery.

In case products are delivered by Henkel Colombiana, S.A.S. the following disclaimer is applicable:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal

injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Corporation, Resin Technology Group, Inc., or Henkel Canada, Inc. the following disclaimer is applicable:

The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing, **Henkel Corporation specifically disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits.** The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under any Henkel Corporation patents that may cover such processes or compositions. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide. This product may be covered by one or more United States or foreign patents or patent applications.

Trademark usage

Except as otherwise noted, all trademarks in this document are trademarks of Henkel Corporation in the U.S. and elsewhere. ® denotes a trademark registered in the U.S. Patent and Trademark Office.

Reference 1