

TECHNOMELT X 10

December 2020

PRODUCT DESCRIPTION

TECHNOMELT X 10 provides the following product characteristics:

Technology	EVA
Product Type	Hotmelt
Application	Packaging Industry
Appearance	Yellow, solid

Application Areas

- Carton sealing of varnished boards (acrylic and some UV varnishes)
- Bonding of varnished boards (acrylic and some UV varnishes) on side seam (straight line glueing)
- Suitable for warm-filling (e.g. processed cheese, fruit juice, etc.)
- Suitable for packaging of chilled and dairy food products

Product Properties

- Very high adhesion

Technical Data

TECHNOMELT X 10:

Viscosity

Brookfield Thermosel, Spindle 21, speed 20 rpm	
at 160 °C, mPa.s	1,250
at 180 °C, mPa.s	750

Performance Properties

Setting Time	slow
Open Time	medium
Hot Tack	high

DIRECTIONS OF USE

Preliminary Statement

Prior to application it is necessary to read the **Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Application

Application method:

- nozzle
- roller

Working Temperature

Recommended working temperature: 165 to 180 °C

Cleaning

For the cleaning of melting tanks and application systems, we recommend the use of our HOTMELT CLEANER Q 1924.

During use, please follow the safety instructions.

For the cold cleaning of surface soiling on application equipment, conveyor belts or other machine parts, TECHNOMELT CLEANER MELT-O-CLEAN can be applied.

STORAGE

When stored in a dry and cool place in the original unopened packaging shelf life is as follows:

Shelf life:

Shelf-life (in unopened original packaging), 24 months

Classification

Please refer to the corresponding **safety data sheets** for details on:

Hazardous Information

Transport Regulations

Safety Regulations



ADDITIONAL INFORMATION

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